

**Work Order ID 60721**

Wednesday, July 21, 2010 10:20:24 AM



Page 1

Item ID: D3916-5

Accept



Setup

Start



Revision ID:

Item Name: Light Rib

Stop



Start Date: 7/21/2010 Start Qty: 9.00



Cust Item ID:

Required Date: 7/28/2010 Req'd Qty: 9.00



Customer:

Reference:

Approvals:

Process Plan: HDate: 10-7-21

Tooling:

Date:

Run

Start



QC: \_\_\_\_\_

Date: \_\_\_\_\_

SPC (Y/N): \_\_\_\_\_

Date: \_\_\_\_\_

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

Draw Nbr	Revision Nbr
D3916	A

100



Large Fab

Memo

0.00

(9)

Large Fab

1- Cut tube 50"

2- Bend tube with manuel pipe bender as per DT9566

\*\*\* Make line at 9.00" annd use jig for other line\*\*\*

3- Trim access tube material to finish size as per dwg D3916

SAD

10-08-12

110



QC5- Inspect part completeness to step on W/O

0.00

S10108116

QC

Quality Control

Memo

0.00

(X9)

120

Identify as per dwg & Stock Location: WA

0.00

SAD  
10-08-16

Packaging

Packaging

Memo

0.00

(9)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

**Work Order ID 60721**

Wednesday, July 21, 2010 10:20:24 AM



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Item ID: D3916-5

Revision ID:

Item Name: Light Rib

Start Date: 7/21/2010 Start Qty: 9.00

Required Date: 7/28/2010 Req'd Qty: 9.00

Accept



Setup Start



Stop



Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start



Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memos

0.00

10/08/16 AJ

MF

10-8-16

W/O:		WORK ORDER CHANGES					
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NOTE: Date & initial all entries

# Picklist Print

Wednesday, July 21, 2010 10:20:29 AM

Page 1

Work Order ID: 60721



Parent Item: D3916-5



Parent Item Name: Light Rib

Start Date: 7/21/2010

Required Date: 7/28/2010

Start Qty: 9.00

Required Qty: 9.00

Comments: IPP RevA: new issue DD 09.11.23 verified by:EC  
as per dwg revA 10.03.15 verified by:EC

IPP Rev:B

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304TS0.500W.049		Purchased		No		100	f	498.4837	4.166	39.46737			



Square Tubing



SAD 10-08-13

	<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
	MAT	183.8612158	
	114004	0	
	114807	1.579E-05	
	115034	183.8612	39.4674
	WA	314.62251	
	114724	2.62251	
	115257	312	

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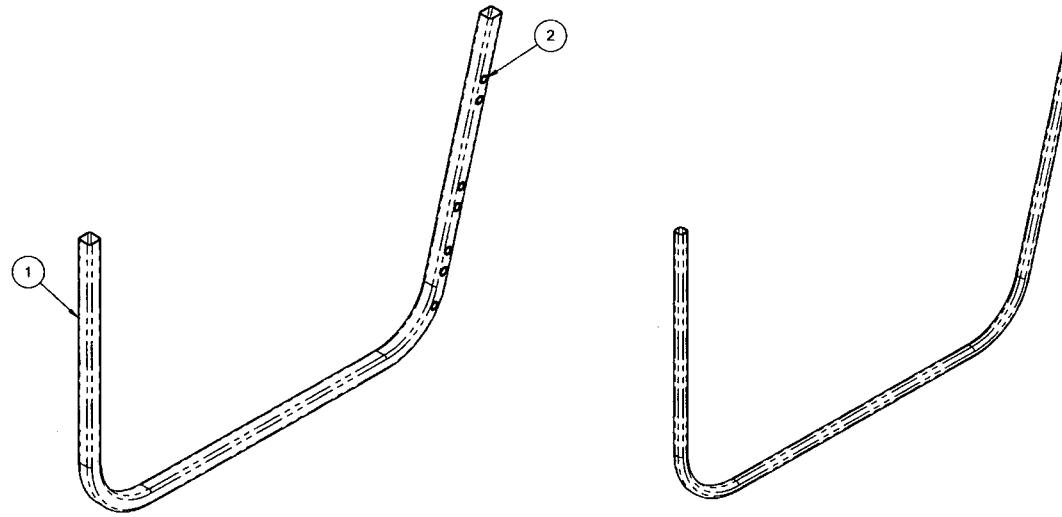
SHOP COPY  
SHOP COPY  
RETURN TO  
RE2URN TO

UNCONTROLLED COPY  
SUBJECT TO ADMISSION  
WITHOUT NOTICE  
WORK ORDER

NO. 00721

PT10-7-21

ITEM	QTY -041	P/N	DESCRIPTION
	X	D3916-041	RIB ASSY
1	1	D3916-1	RIB
2	7	D3759-1	BUSHING



D3916-041 RIB ASSY

D3916-5 LIGHT RIB

RELEASED  
2010-03-12  
MP

A	NEW ISSUE	JPB	10.03.04
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	JPB	HAWKESBURY, ONTARIO, CANADA	
CHECKED	00	DRAWING NO.	REV. A
MFG. APPR.	2	D3916	SHEET 1 OF 4
APPROVED	AM	TITLE	SCALE
DE APPR.	X	RIB ASSY, 350 BASKET	NTS
DATE	10.03.04	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

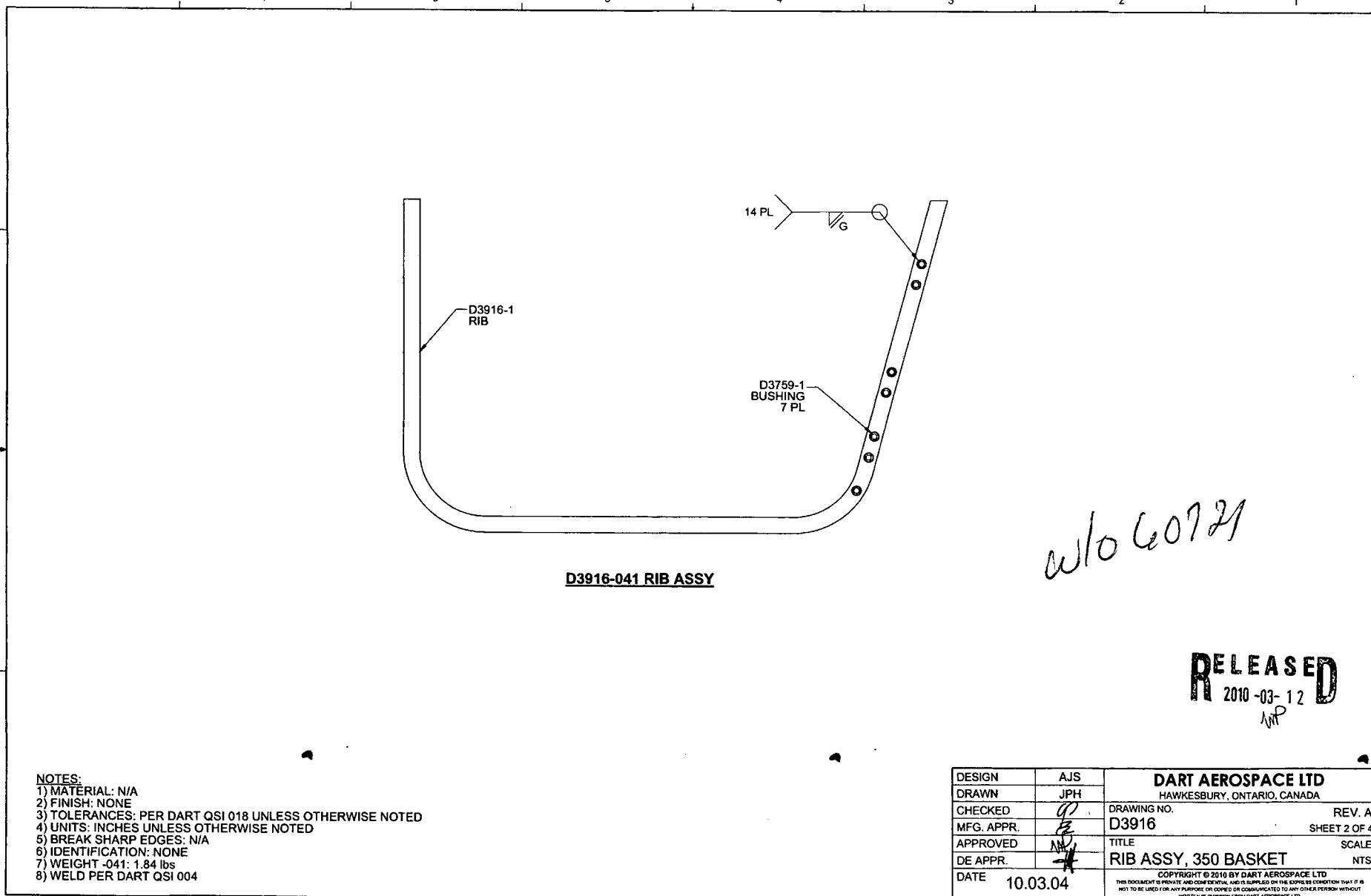
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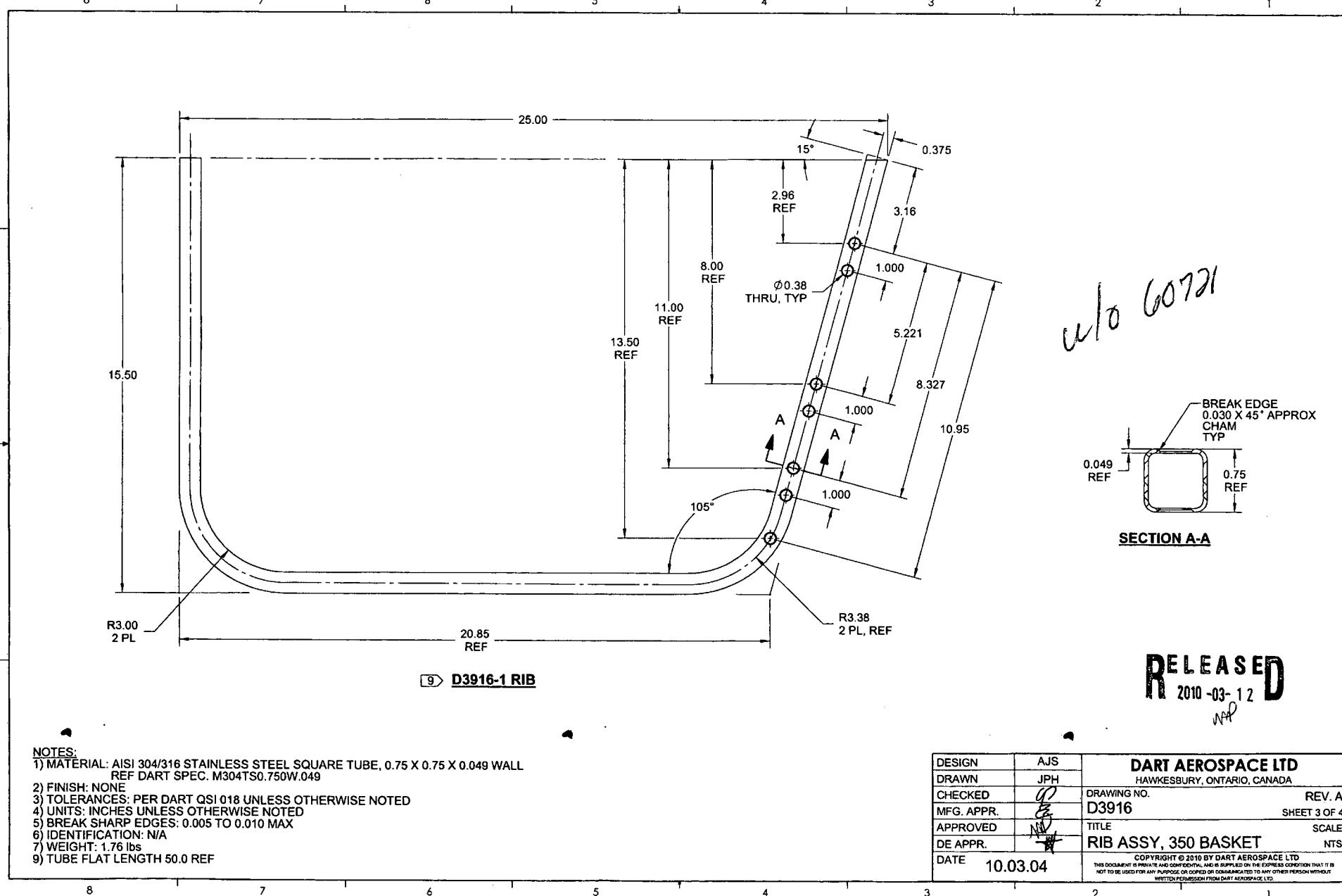
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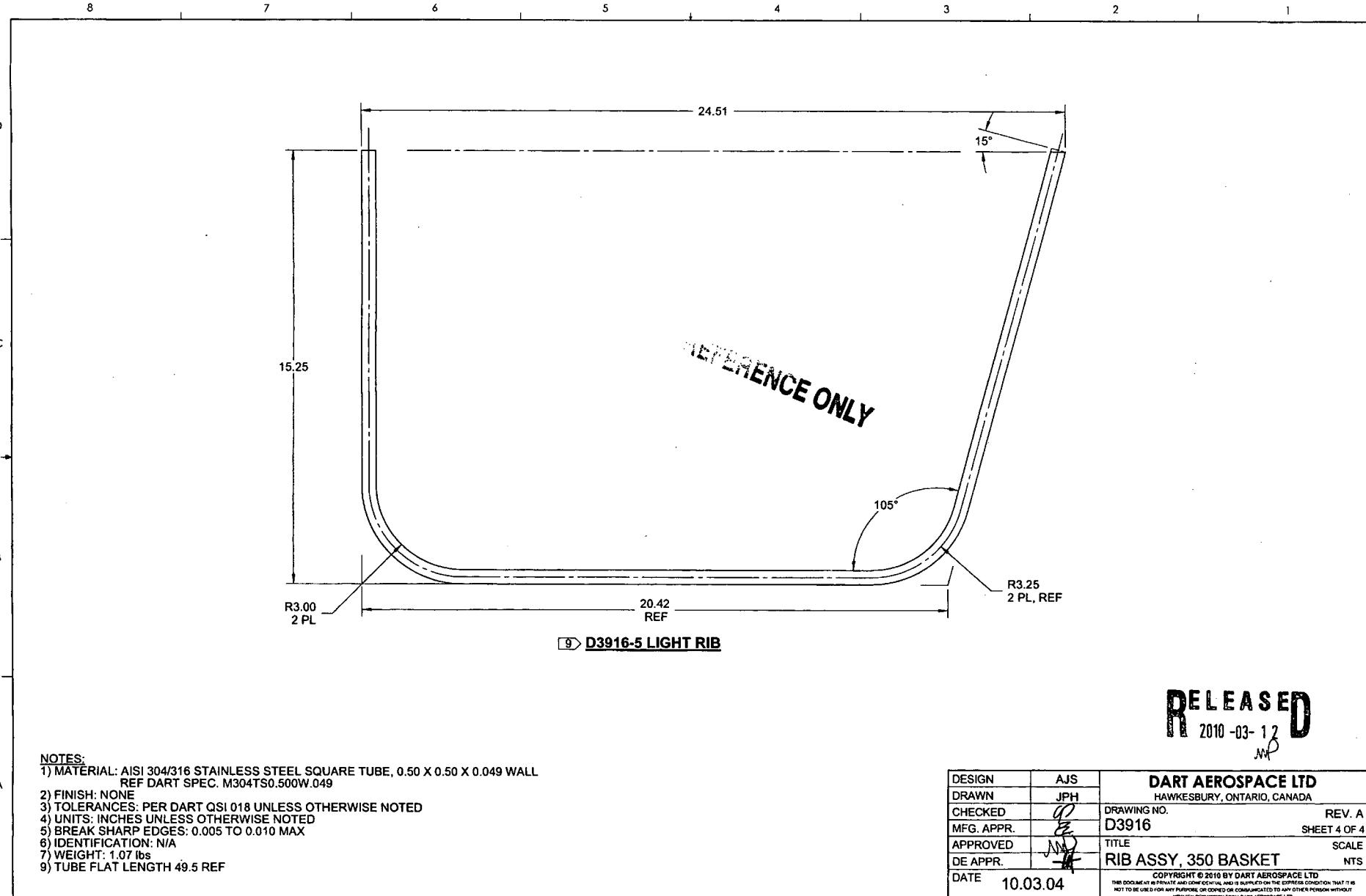
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DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	JPH	HAWKESBURY, ONTARIO, CANADA	
CHECKED	99	DRAWING NO.	
MFG. APPR.	E	REV. A	
APPROVED	MM	D3916	
DE APPR.	MM	SHEET 4 OF 4	
DATE	10.03.04	TITLE	SCALE
		RIB ASSY, 350 BASKET	NTS

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RELEASED  
2010-03-12  
MM